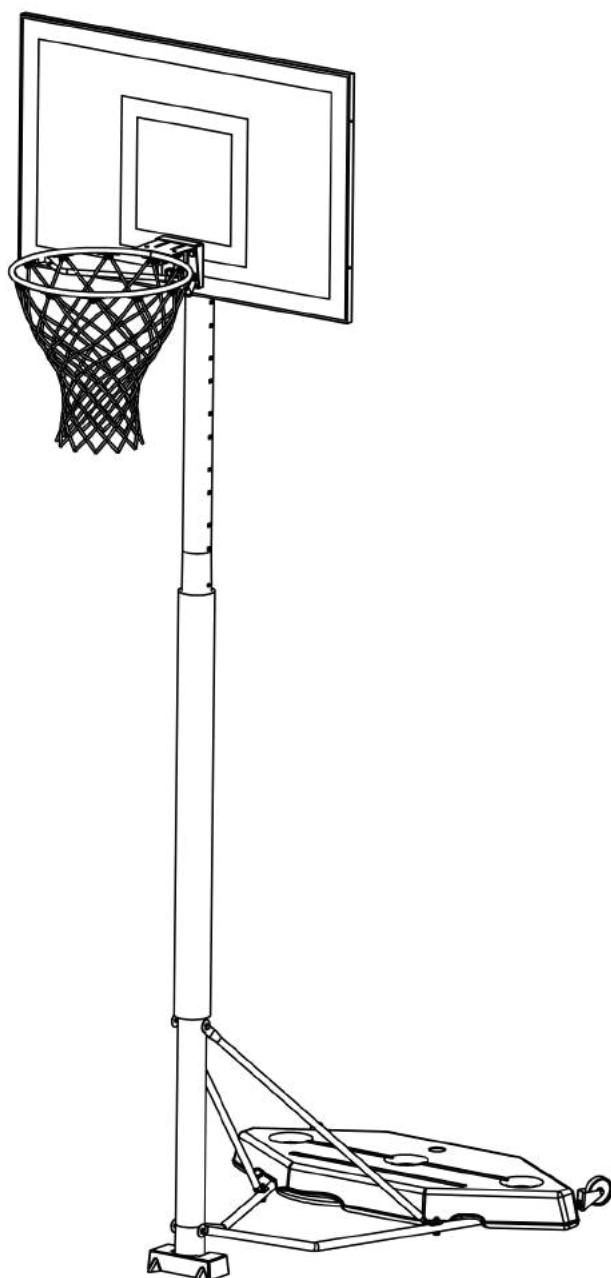


# **NET1<sup>®</sup>**

## **ARENA**



Save these instructions in the event that the manufacturer has to be contacted for replacement parts

If assistance is needed - do not contact the store! Call our customer services department on:

UK: 0115 985 3500

NET1<sup>®</sup> is imported and distributed by  
Unicorn Products Ltd, UK  
GM Operations Centre, Trent Lane, Colwick  
Nottingham, NG2 4DS

EU Community Design Registration No. 001379283-0001

Please retain our name and address for future reference.  
[www.net1netball.co.uk](http://www.net1netball.co.uk) | [assist@playwiththebest.com](mailto:assist@playwiththebest.com)

EU Community Design Registration No. 001379283-0001  
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Hours: 9am to 5pm, Monday to Friday (except National Holidays).  
Save these instructions in the event that the manufacturer has to be contacted for replacement parts.

# **NET1<sup>®</sup>**

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# WARNING

FAILURE TO FOLLOW THESE WARNINGS MAY RESULT  
IN SERIOUS INJURY AND/OR PROPERTY DAMAGE

Owner must ensure that all players know and follow these rules  
for safe operation of the system.

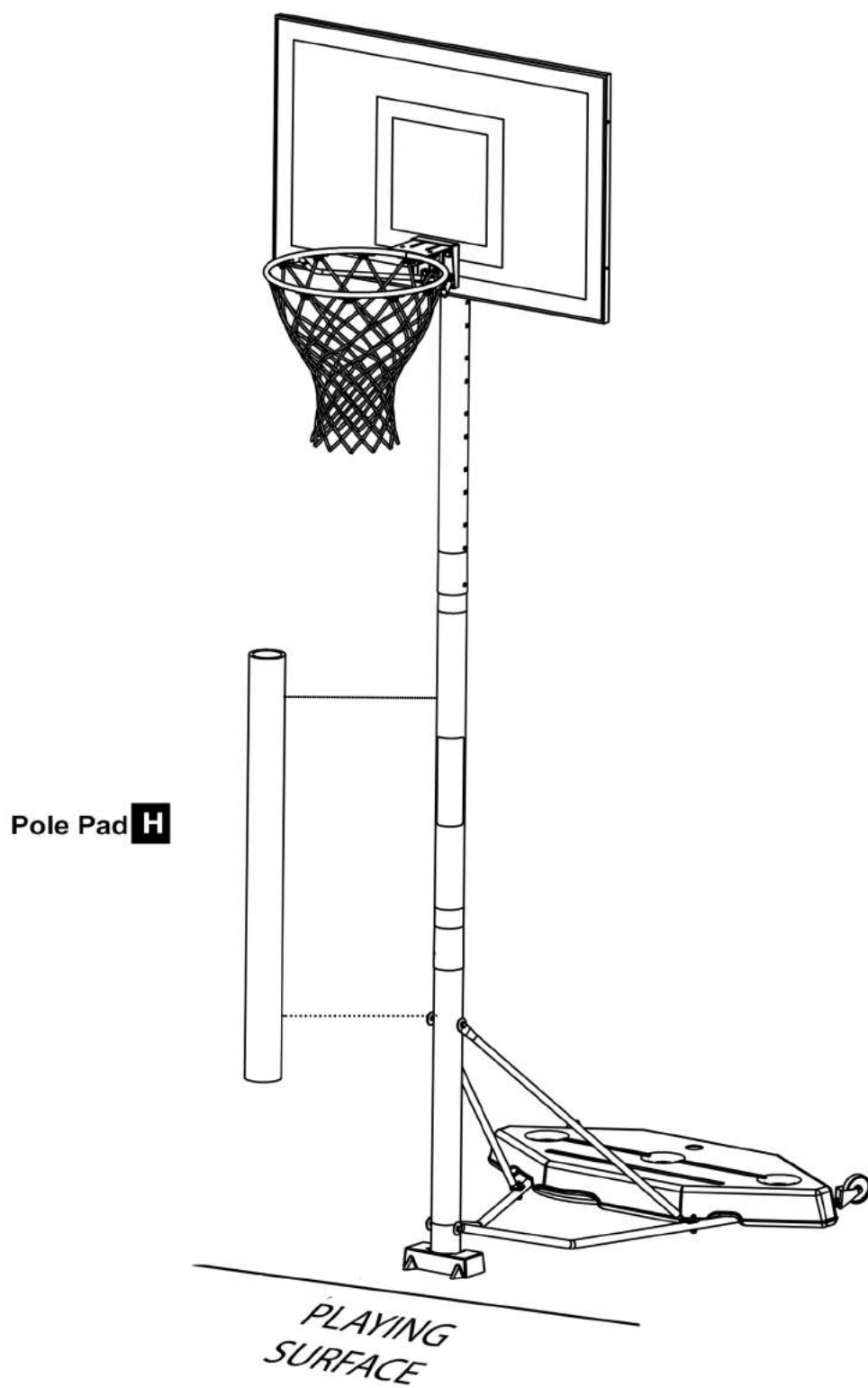
- Only Hang from the rim briefly to regain balance or avoid injuring others. Release the rim as soon as safely possible.
- During play, especially when performing dunk type activities, keep players face away from the backboard, rim and net. Serious injury could occur if teeth/face come in contact with backboard, rim, or net.
- DO NOT slide, climb, or play on base or pole.
- Completely fill base according to manufacturers instructions or the system will tip quickly causing serious personal injury.
- When adjusting height or moving system, keep hands and fingers away from moving parts.
- DO NOT allow children to move or adjust system.
- During play, do not wear jewellery (rings, watches, necklaces, etc. Objects may entangle in net.
- Surface beneath the base must be smooth and free of gravel or other objects. Punctures can cause leakage and could cause system to tip over.
- Keep water and organic material away from pole. Pole can rust and fall.
- Once a month check pole and all metal parts for rust. Completely remove rust and repaint with exterior enamel. If rust has penetrated any steel part, replace the part immediately.
- Check system before each use for proper ballast, loose hardware, instability, and signs of corrosion and repair before each use. Never play on damaged equipment.
- DO NOT use system during windy or severe weather, system may tip over. Place system in an area protected from the wind or in an area away from property that may be damaged if the system falls.

**NET1**

[www.net1netball.co.uk](http://www.net1netball.co.uk)

UK: +44 115 985 3500

## Step 9: Pole pad assembly



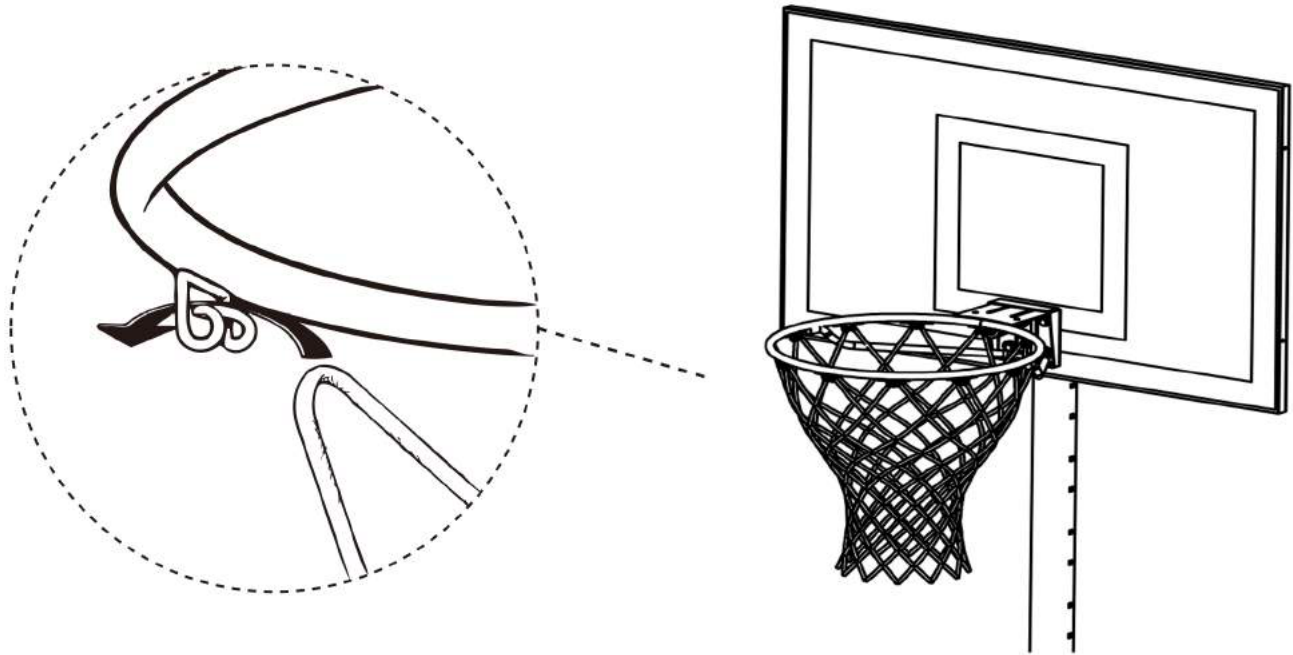
Your basketball system is now complete.

## Step 7: Net assembly



**Do not hang off the rim.**

Hook on the net (B2) around the clips on the rim (B1).

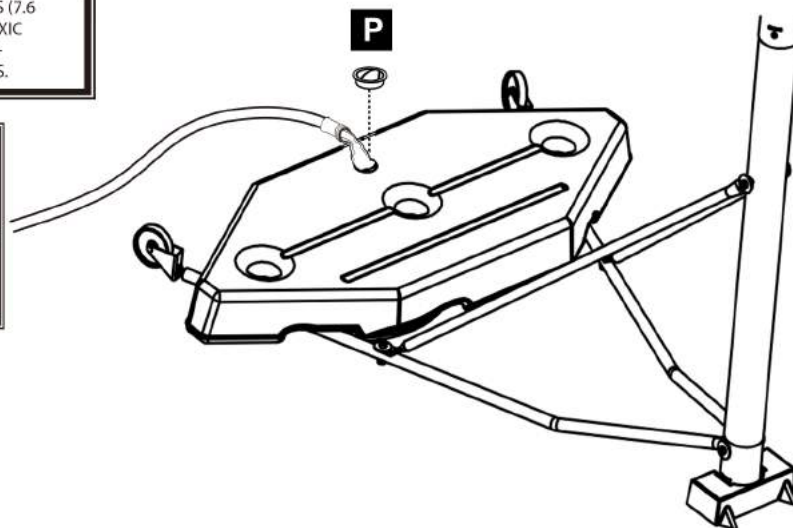
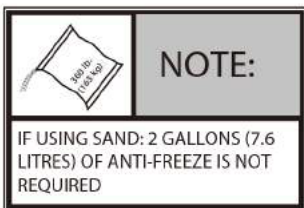
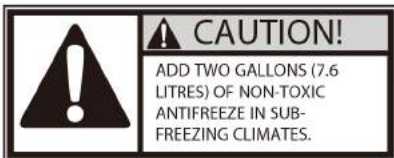


## Step 8: Filling base



**Do not leave assembly unattended when the base is empty as it may tip over.**

**40 Litres of water or 70 kg of sand to fill the base.**



If assistance is needed - do not contact the store! Call our customer services department:

UK : 0115 985 3500



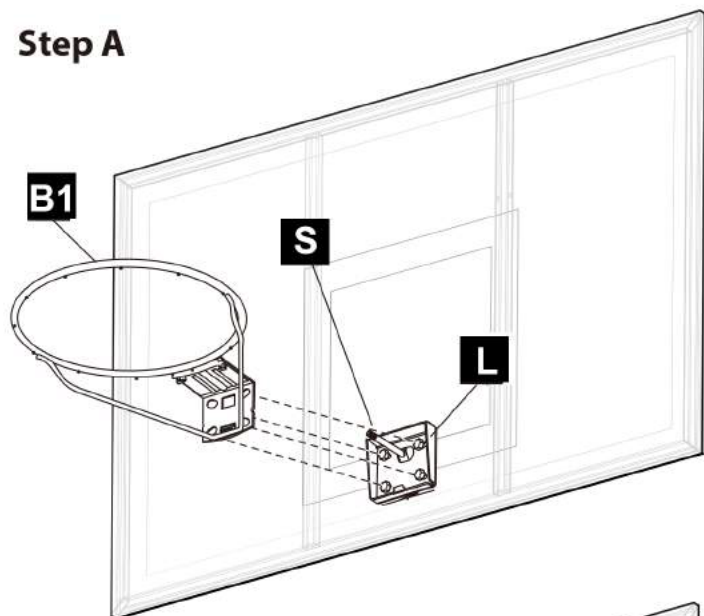
## Step 6: Rim assembly

To attach the the rim (B1) to the backboard (A) place the rim in front of the rim bracket.

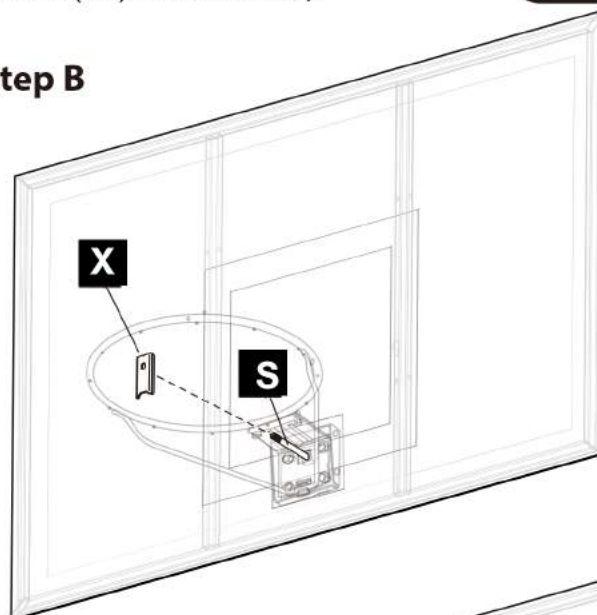
Then place the rim reinforcement bracket over the rim bracket (having the t-bolt (#S) stick out of it).



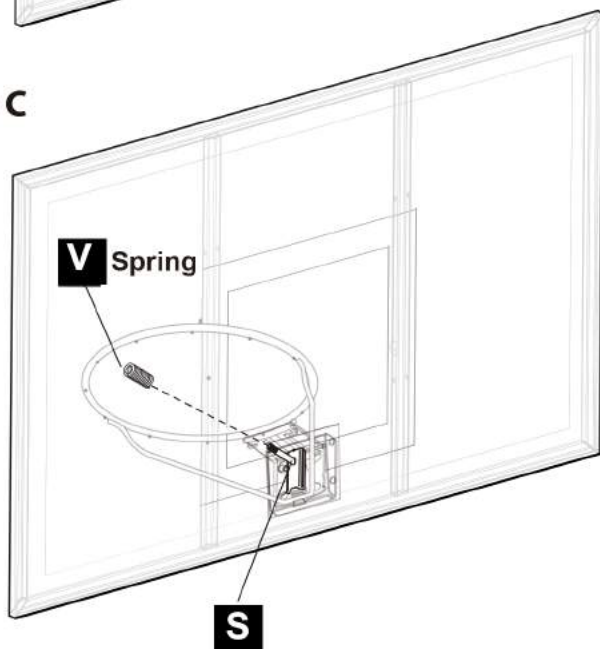
**Step A**



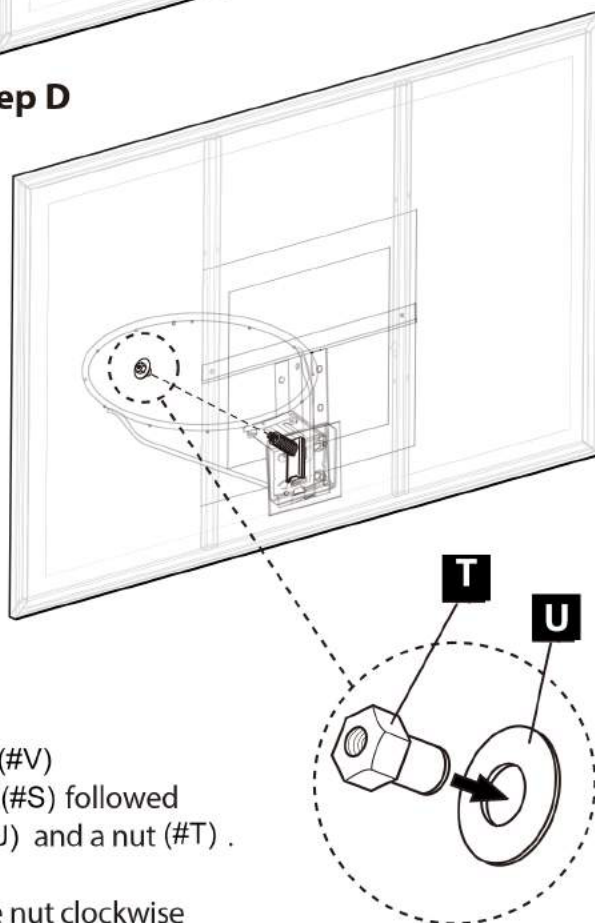
**Step B**



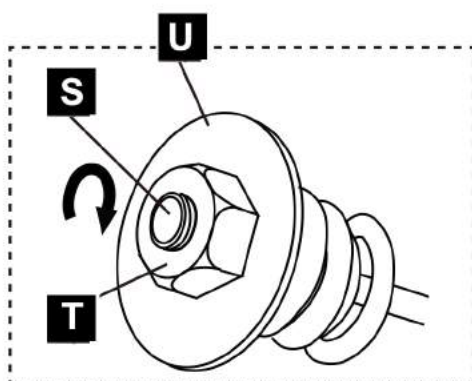
**Step C**



**Step D**



**Step E**



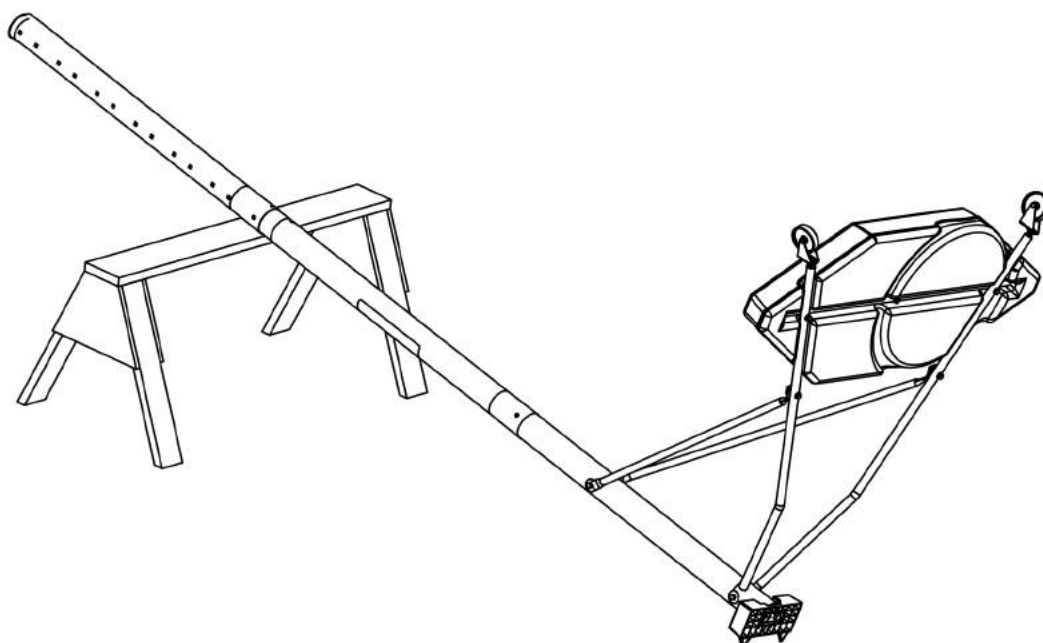
Slot the spring (#V) over the t-bolt (#S) followed by a washer (#U) and a nut (#T) .

Then rotate the nut clockwise until it is fixed in position.

## Step 5: Attaching pole & backboard

### Step A

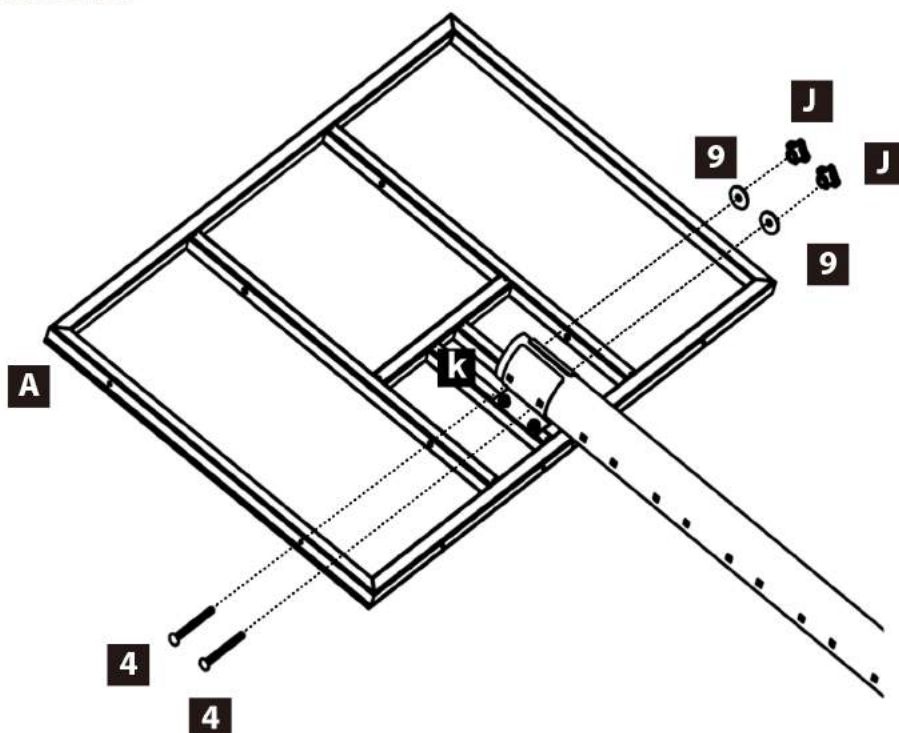
Lean the partly assembled system on a bench.



### Step B

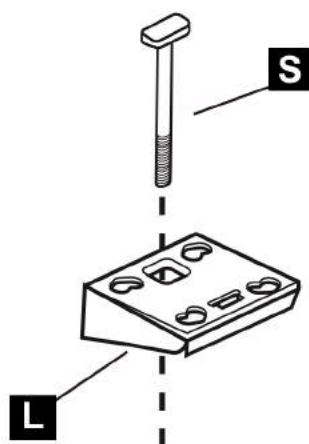
While the partly assembled system is leaning on a bench, get the backboard (A) (with rim bracket attached) and fit the board brackets (K) (located behind the backboard) around the top of the pole.

Secure together by using 2 x bolts (#4) with 2 x washers (#9) and 2 x board mounts (J).



## Step 4: Backboard assembly

### Step A

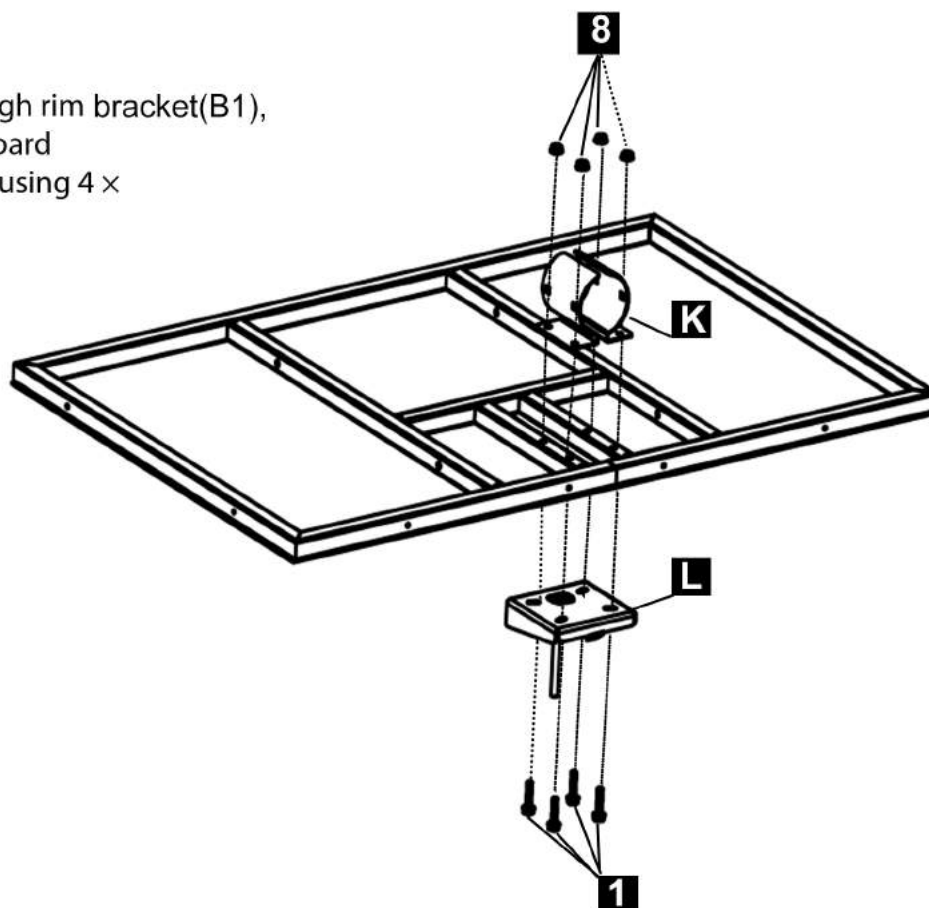


Insert t-bolt (# S ) with  
the rim bracket ( L ).



### Step B

Feed 4 × bolts (#1) through rim bracket(B1),  
Backboard (A) and 2 × board  
brackets (K) and tighten using 4 ×  
nuts (#8).



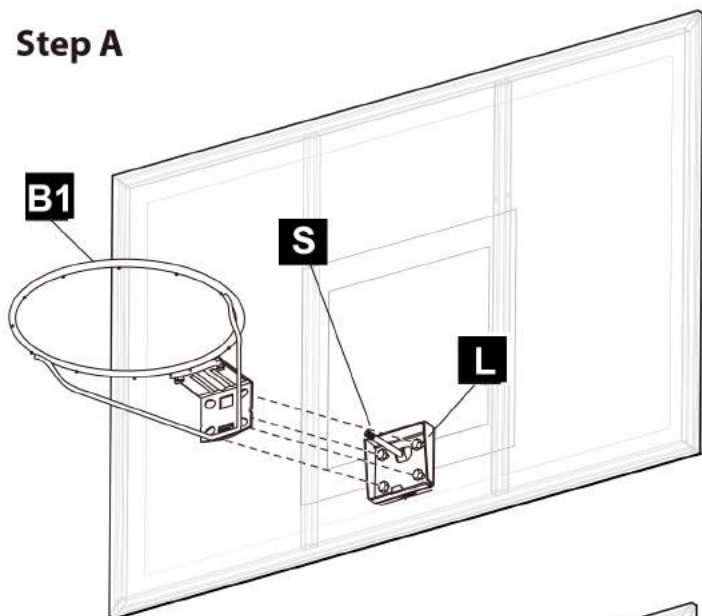
## Step 6: Rim assembly

To attach the the rim (B1) to the backboard (A) place the rim infront of the rim bracket.

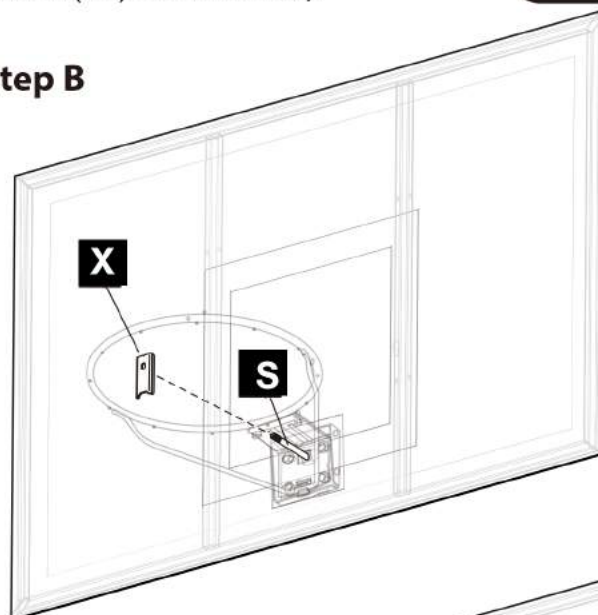
Then place the rim reinforcement bracket over the rim bracket (having the t-bolt (#S) stick out of it).



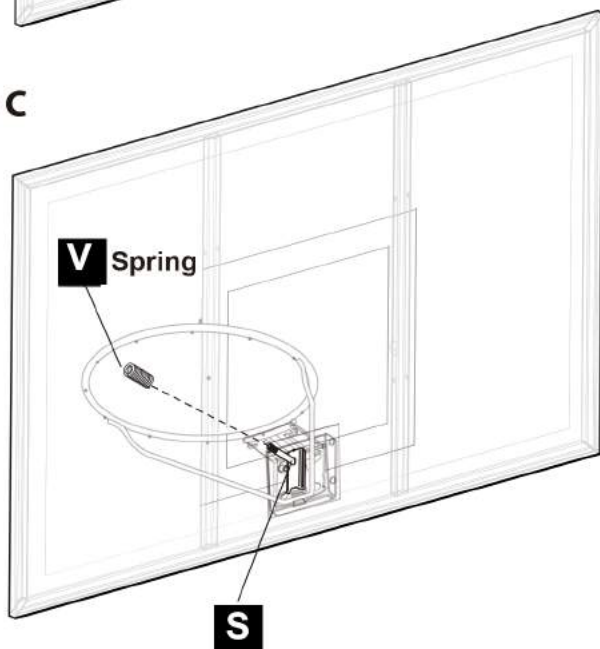
**Step A**



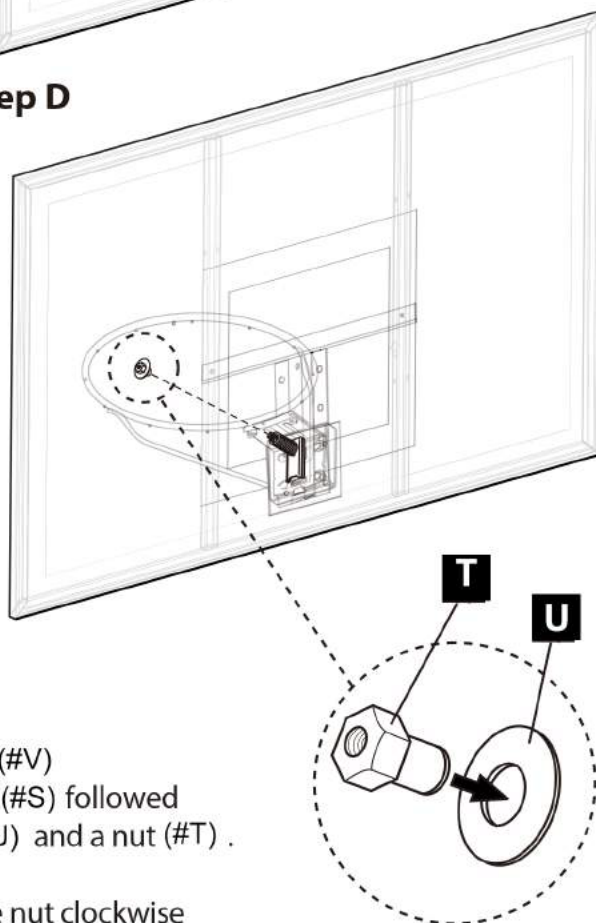
**Step B**



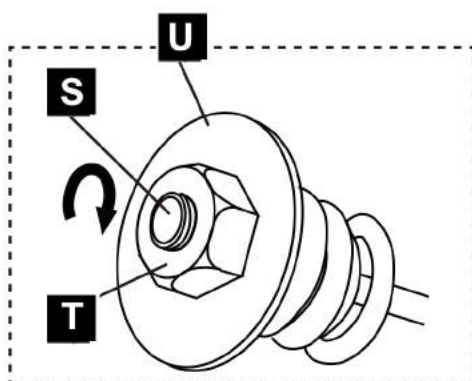
**Step C**



**Step D**



**Step E**



Slot the spring (#V) over the t-bolt (#S) followed by a washer (#U) and a nut (#T) .

Then rotate the nut clockwise until it is fixed in position.



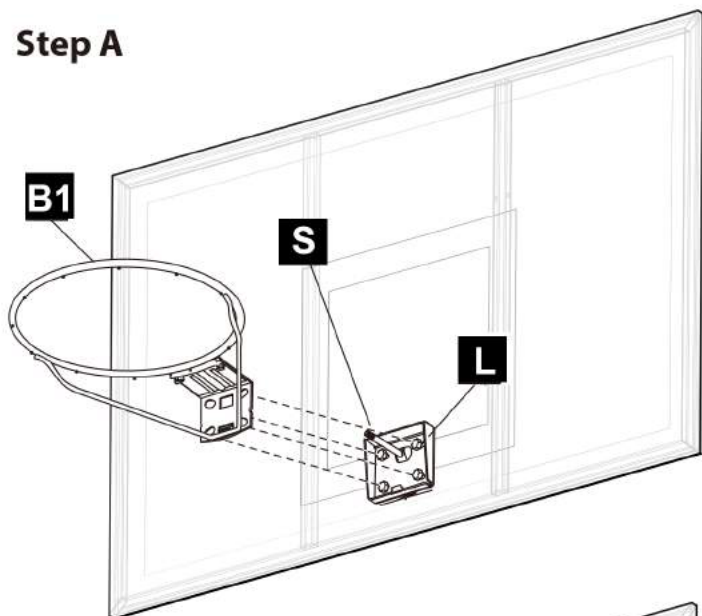
## Step 6: Rim assembly

To attach the the rim (B1) to the backboard (A) place the rim in front of the rim bracket.

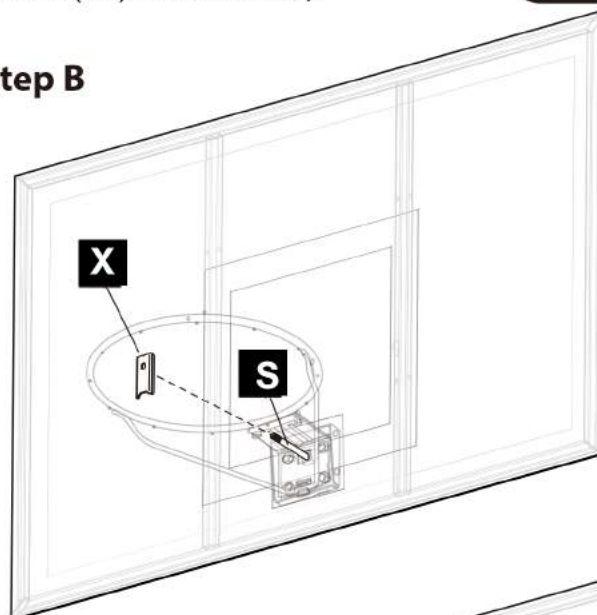
Then place the rim reinforcement bracket over the rim bracket (having the t-bolt (#S) stick out of it).



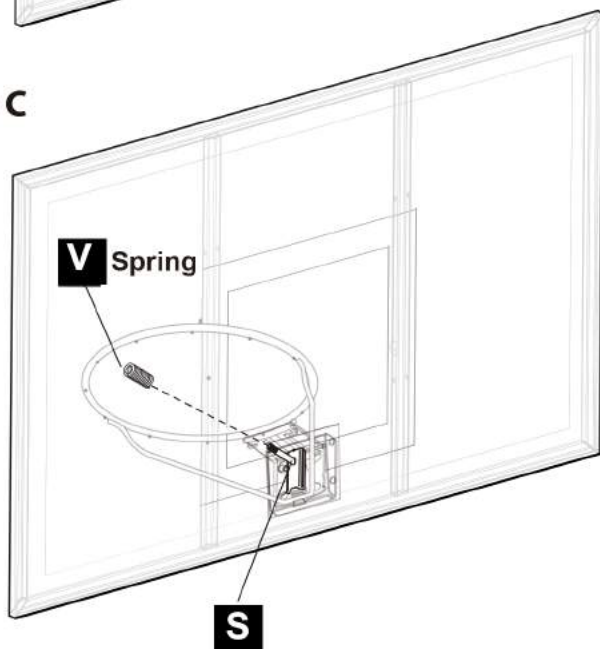
**Step A**



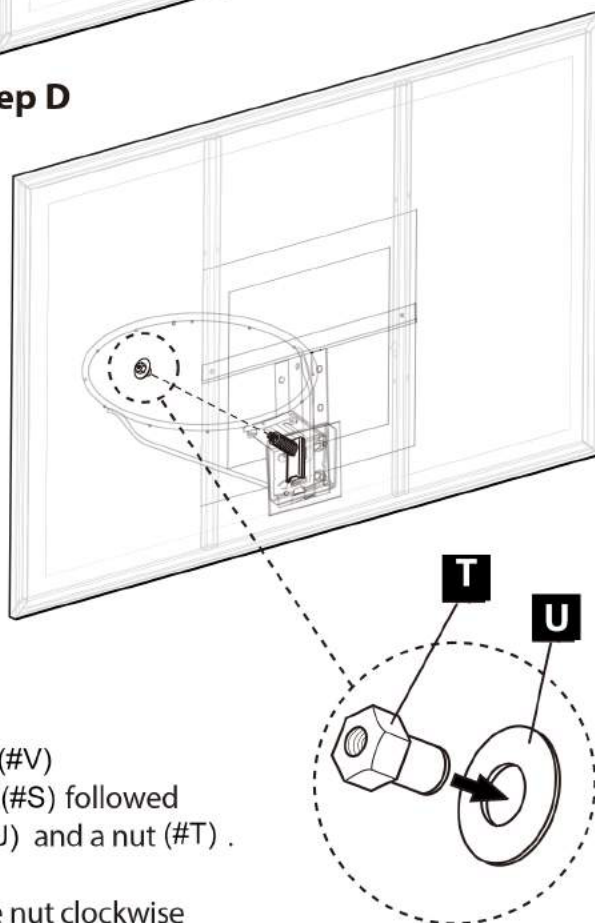
**Step B**



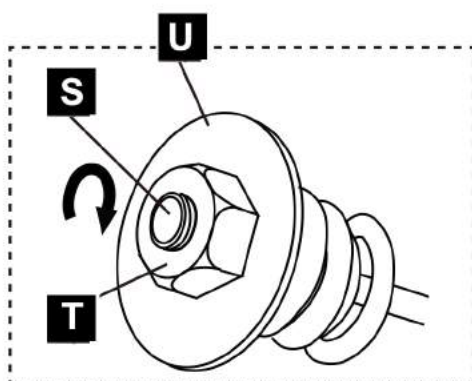
**Step C**



**Step D**



**Step E**



Slot the spring (#V) over the t-bolt (#S) followed by a washer (#U) and a nut (#T) .

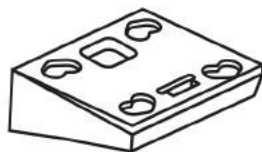
Then rotate the nut clockwise until it is fixed in position.

# Pack contents

**K** Board Bracket x 2



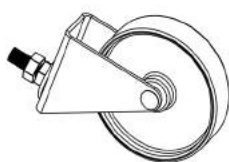
**L** Rim Bracket x 1



**M** Pole Cap x 1



**N** Wheel x 2



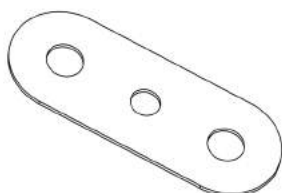
**O** Cross Bar x 1



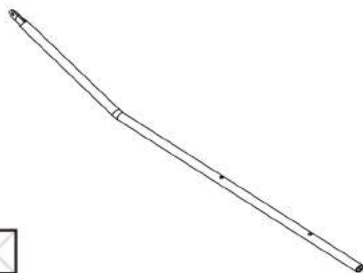
**P** Base Water Plug x 1



**Q** Pole Foot Washer x 1



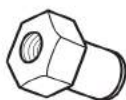
**R** Base support x 2



**S** T-Bolt M10 x 1



**T** Nut, M10 x 1



**U** 1/2" Sae Washer, Flat x 1



**V** Spring x 1

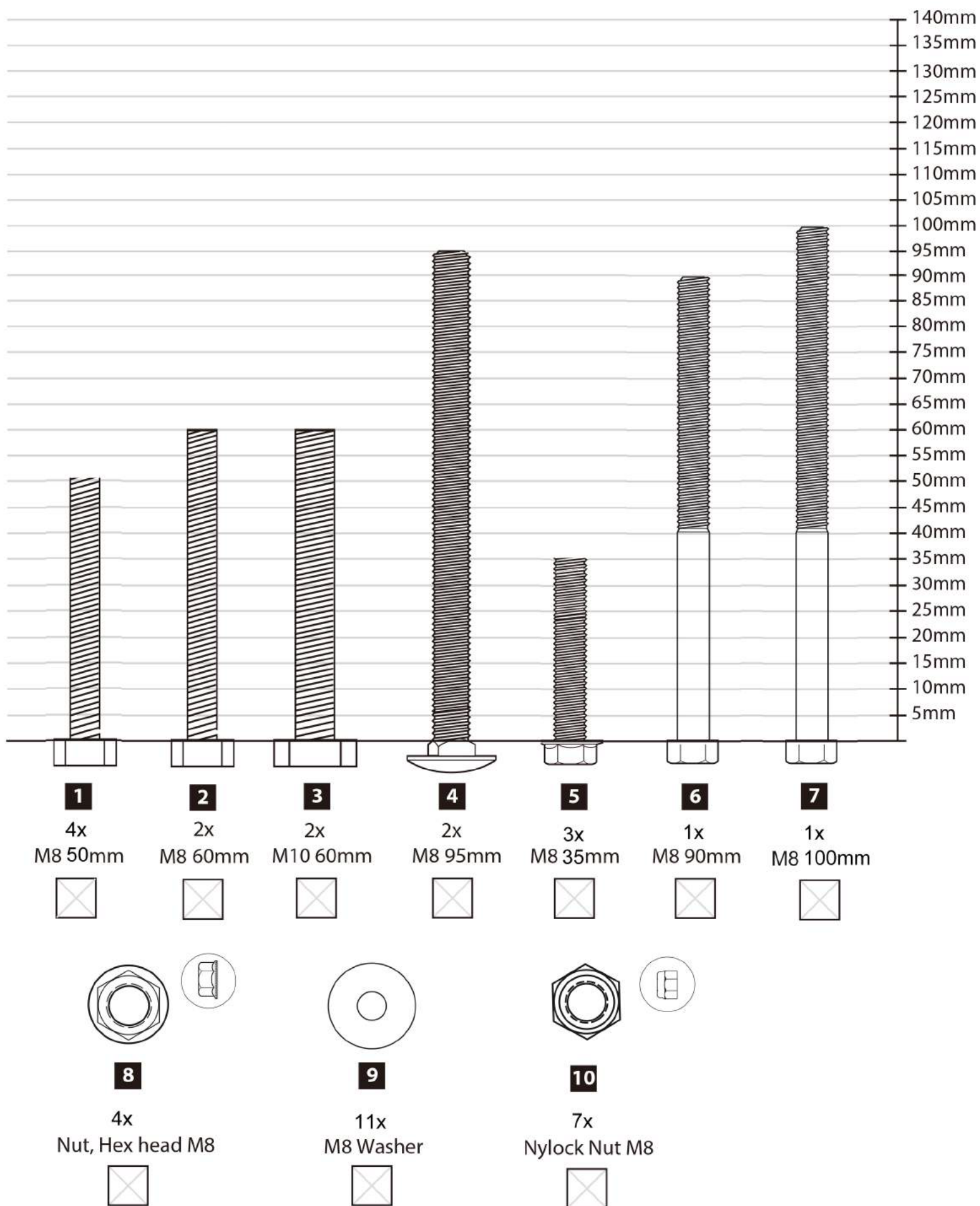


**X** Reinforcement Bracket, Rim x 1





# Fittings



If assistance is needed - do not contact the store! Call our customer services department:  
UK : 0115 985 3500

# Step 1: Pole assembly

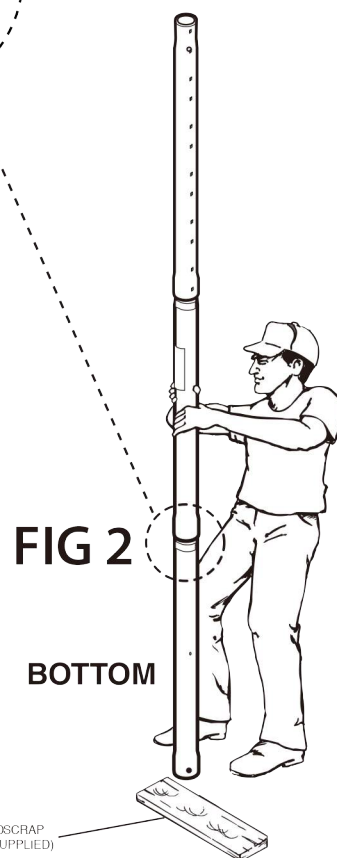
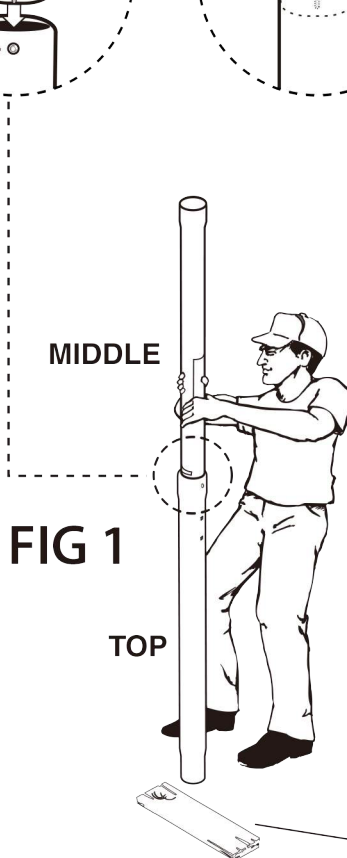
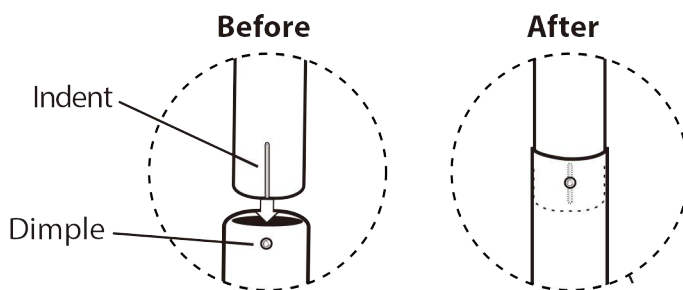
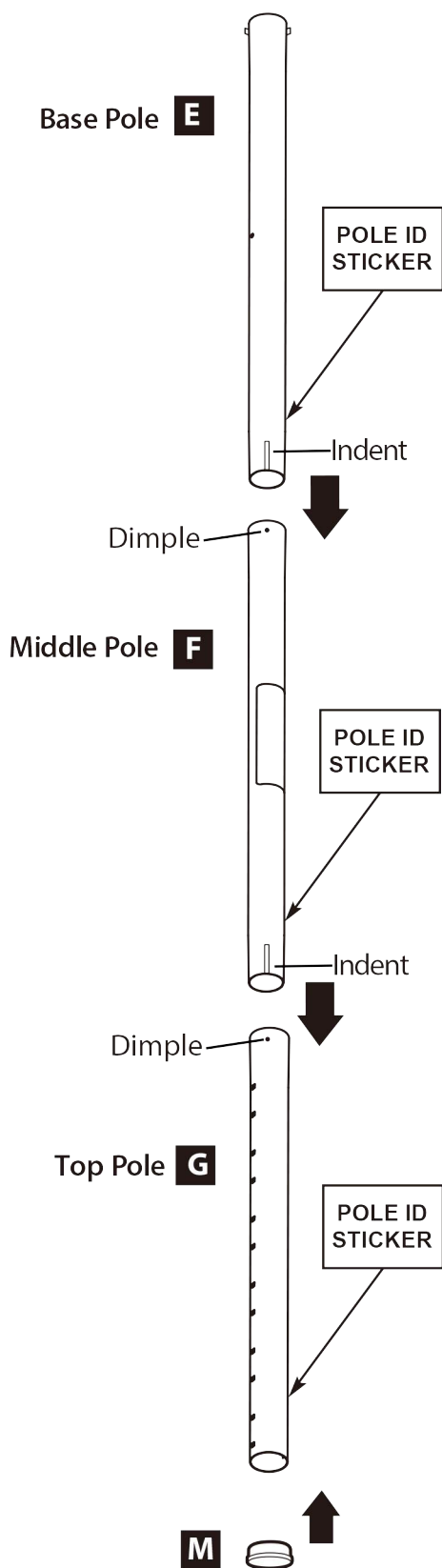


**WARNING** - If the poles are assembled incorrectly, this step cannot be reversed. Failure to assemble the poles correctly will allow the poles to separate and could result in personal injury or property damage.

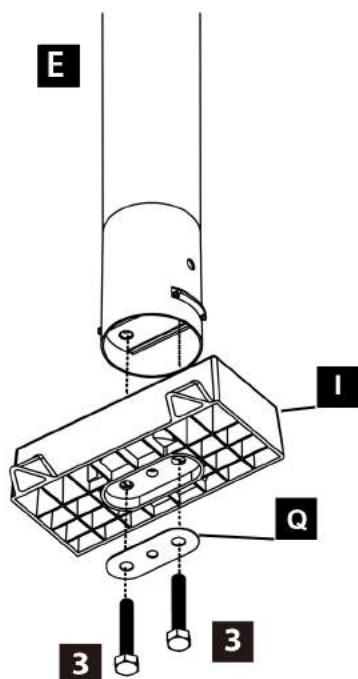
**NOTE** - If the poles are assembled incorrectly, charges may apply for replacement parts. Please call customer service on UK : 0115 985 3500 for advice.

1. Align the dimple located at the base of the upper pole (G) with the indent located at the top of pole (F).
2. To seat the poles (F & G) correctly strike the assembled and aligned poles onto a piece of scrap wood (See figure 1). **Ensure you have completed step 1 correctly before doing this as it creates a permanent bond and cannot be reversed.**
3. Repeat steps 1 & 2, by seating poles (E & F) (See figure 2).
4. Insert the pole cap (M) into top pole (G).

**Align dimple of pole sections into indent of pole.**



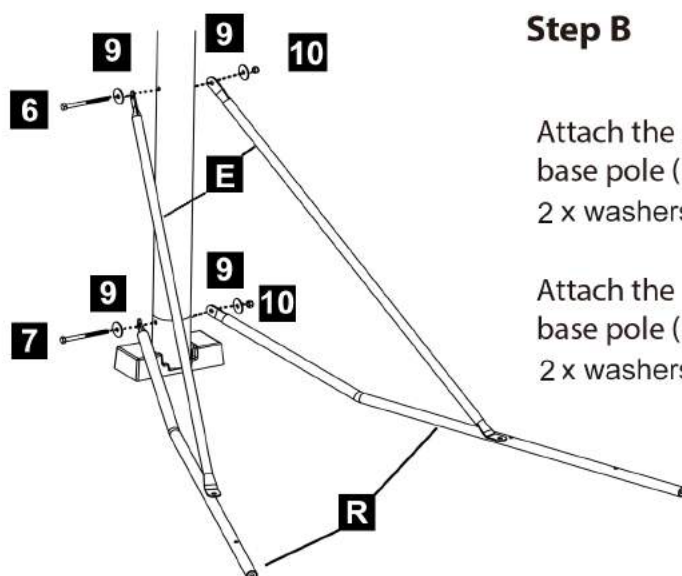
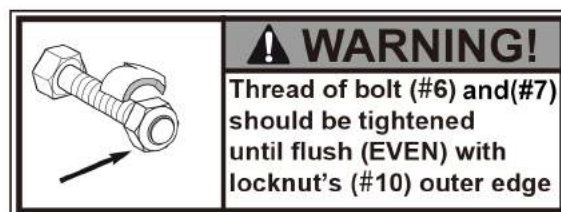
## Step 2: Base & pole assembly



### Step A

Fit Base pole (E) into pole foot (I).

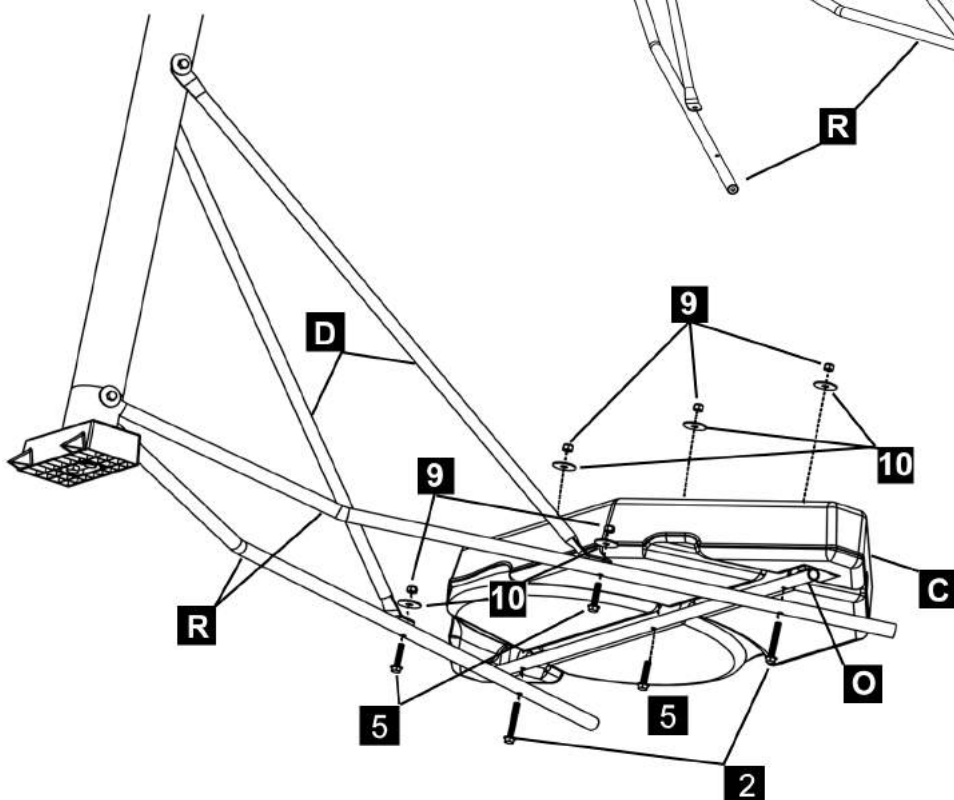
Insert 2 x bolts (#3) through washer (Q), pole foot (I) and base pole (E) and tighten.



### Step B

Attach the support arms (D) to the base pole (E) by using 1 x bolts (#6) 2 x washers (#9) and 1 x nuts (#10)

Attach the base support (R) to the base pole (E) by using 1 x bolts (#7) 2 x washers (#9) and 1 x nuts (#10)



### Step C

Attach the base support (R) and cross bar (O) to the base (C) by using 2 x bolts(#2), 1 x bolt(#5), 3 x washers(#9), and 3 x nuts(#10).

Attach the support arm (D) to the base support(R) by using 2 x bolts (#5), 2 x washers(#9), and 2 x nuts(#10).

If assistance is needed - do not contact the store! Call our customer services department:

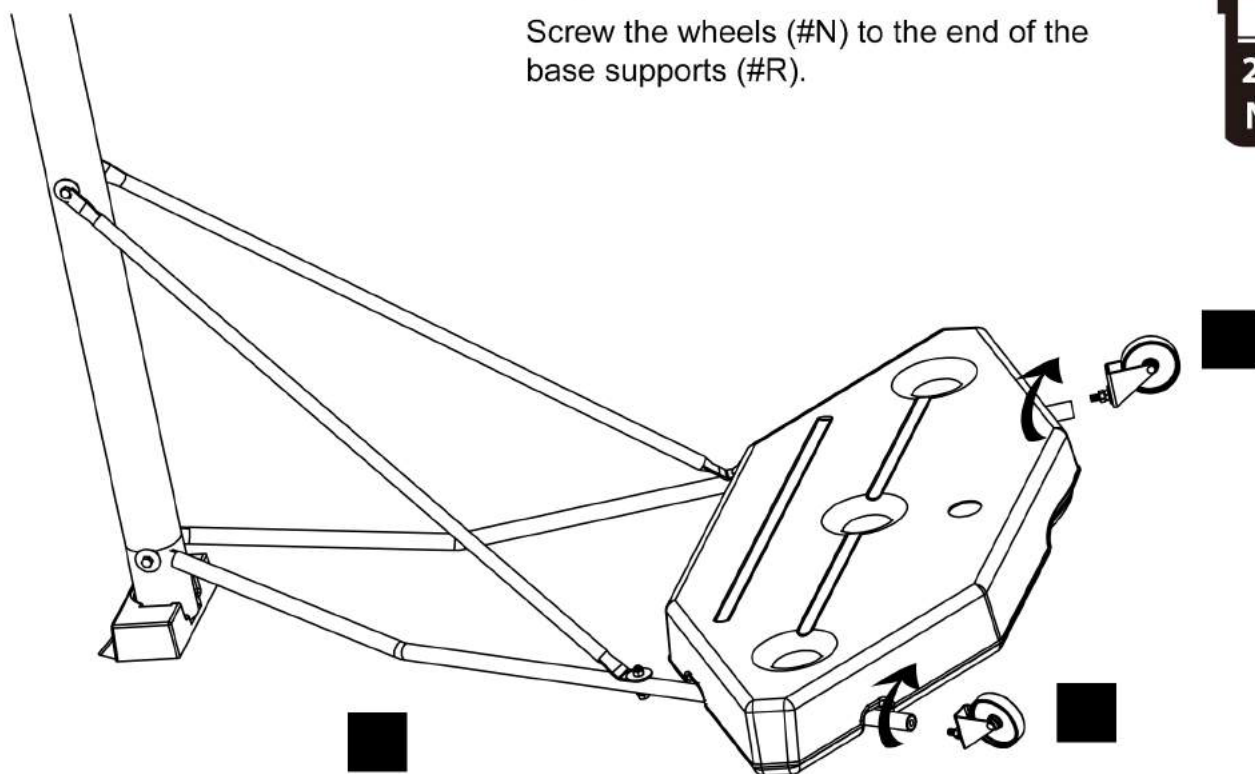
UK : 0115 985 3500

## Step 3: Wheel assembly



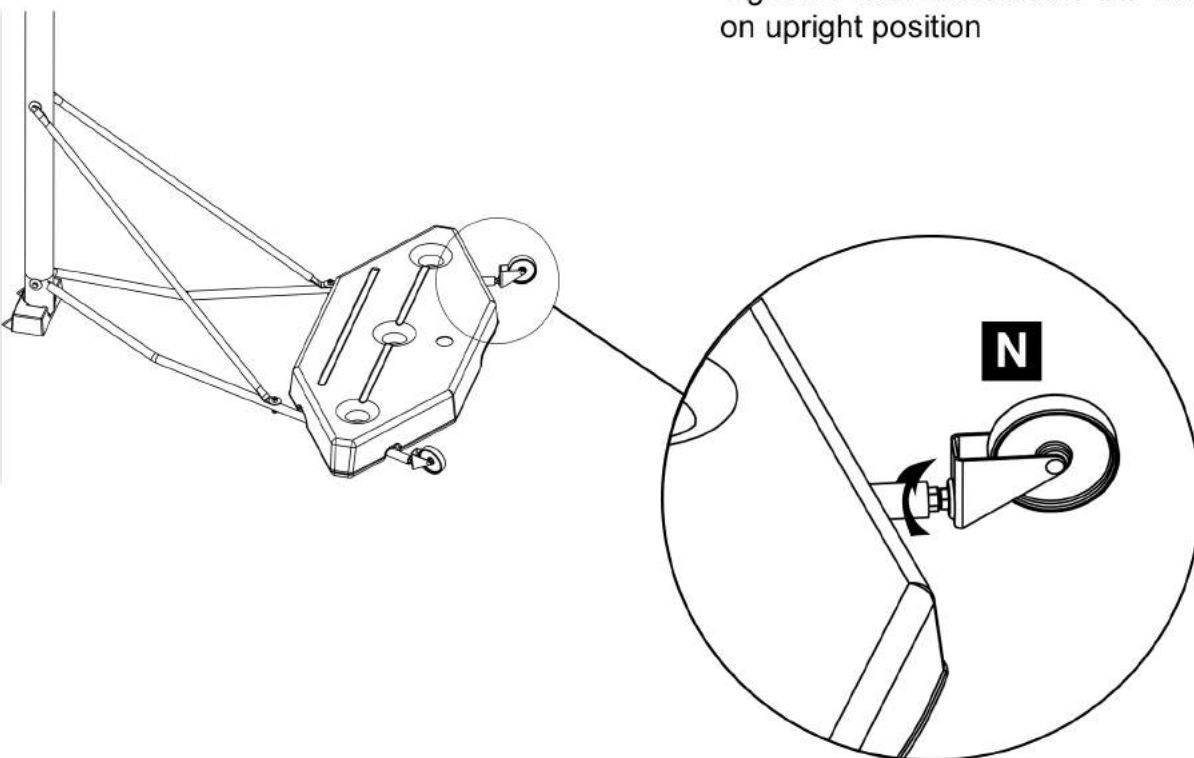
### Step A

Screw the wheels (#N) to the end of the base supports (#R).



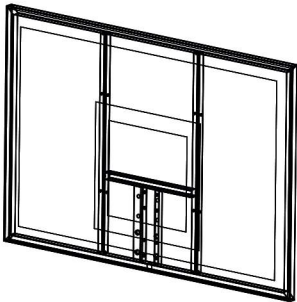

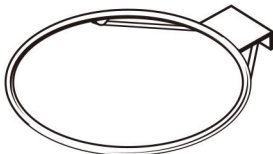

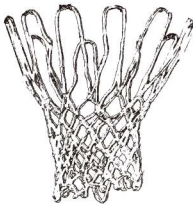

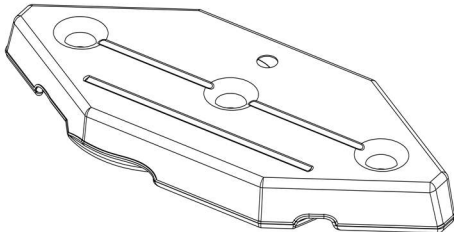

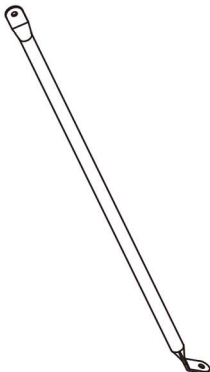









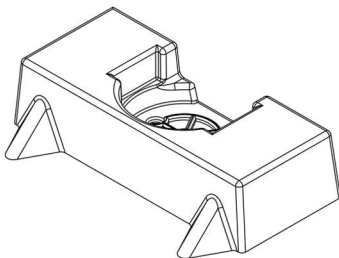



### Step B

Tight the lock nut to scure the wheel (#N) on upright position





# Pack contents

<div>A</div> <div>Backboard x 1</div> <div></div> <div></div>	<div>B1</div> <div>Rim x 1</div> <div></div> <div>45cm diameter 15mm thick</div> <div></div>	<div>B2</div> <div>Net x 1</div> <div></div> <div> (16" net)</div>
<div>C</div> <div>Base x 1</div> <div></div> <div></div>	<div>D</div> <div>Support Arms x 2</div> <div></div> <div></div>	
<div>E</div> <div>Base Pole x 1</div> <div></div> <div></div>	<div>F</div> <div>Mid Pole x 1</div> <div></div> <div></div>	<div>G</div> <div>Top Pole x 1</div> <div></div> <div></div>
<div>H</div> <div>Pole Pad x 1</div> <div></div> <div></div>	<div>I</div> <div>Pole Foot x 1</div> <div></div> <div></div>	<div>J</div> <div>Board Mount x 2</div> <div></div> <div></div>

If assistance is needed - do not contact the store! Call our customer services department:  
UK : 0115 985 3500

# Safety Instructions

**FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR PROPERTY DAMAGE AND WILL VOID YOUR WARRANTY.**

*Owner must ensure that all players know and follow these rules for safe operation of this system.*

**To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check the entire box and inside all packing material for parts and or other instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision are essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.**

- If using a ladder during assembly, use extreme caution.
- \*capable adults are recommended for this operation.
- Check base daily for leakage. Leaks will cause system to fall.
- Assemble the pole sections properly (if applicable). Failure to do so could cause the pole sections to separate during play or transport.
- Minimum operational height is 6'6" (1.98m) to the bottom of the backboard.

*Most injuries are caused by misuse and/or not following instructions. Use caution when using this system.*



## Warnings

### Please read this page carefully



**Failure to follow these warnings may result in serious injury or damage to property.**

*Ensure all players follow these rules for safer operation of the system.*

#### Do...

Keep your face and mouth away from the rim and net during play. If your teeth or face come into contact with the rim and net, serious injury can occur.

When adjusting the height or moving the system, keep your fingers and hands away from the moving parts.

Ensure the surface beneath the base is flat and free of stones, gravel, or any other debris which may puncture the base. If leakage occurs the system may topple over.

Check system before each use for loose fittings, wear and tear or any other signs of instability. Tighten any loose fittings.

Keep water and organic material away from the pole. The pole could rust and fall.

Once a month check the pole and all metal parts for rust. Completely remove rust and repaint with exterior enamel. If rust has penetrated any steel part, replace that part immediately.

#### Do Not...

Do not hang from the rim.

Do not wear jewellery during play, it may become entangled with the net.

Do not slide or climb onto the base or pole.

Do not leave the system standing upright without having filled the base with water or sand.

Do not allow children to adjust the height or move the system.

Do not use the system in windy or severe weather conditions. System may tip over. Place system in an area protected from the wind or in an area away from property that may be damaged if the system falls.

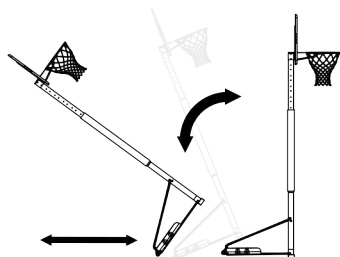
Do not use near overhead power lines.

Do not hang anything off the rim or backboard and do not use the system to lift or hoist anything.

Do not use system as a lift or hoist.



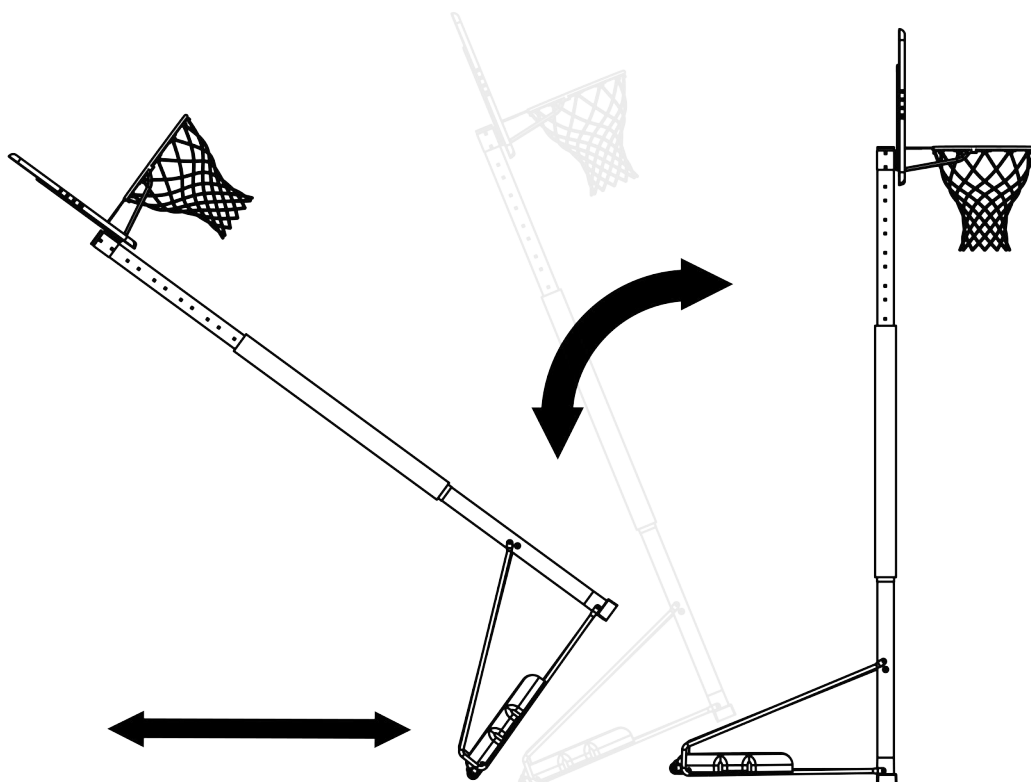
## MOVING SYSTEM



- 1) Carefully lower the system rearward onto the wheels. Whilst holding the system by the top pole.
- 2) Carefully move the system into place.
- 3) Position basketball system to chosen location.
- 4) Carefully restore to upright position.



**2 Adults  
Needed**



When moving the system take care to ensure the base cap is securely tightened so that the filling of the base does not spill out